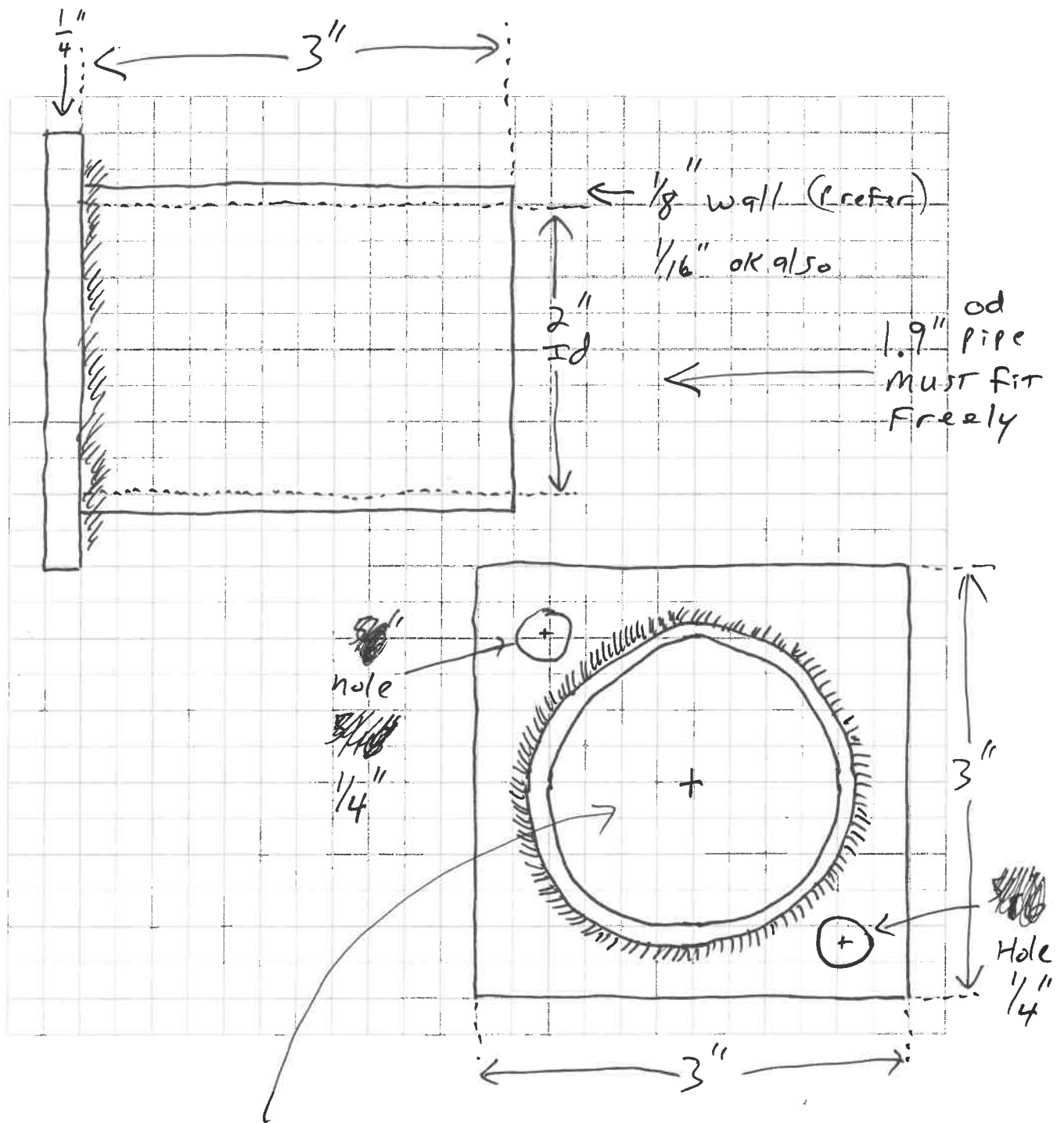




inside of "cup" must be clean, no bits of weld or uneven surfaces